

## Welder

### Logging in

To log in to the Common Arc website go to <http://www.commonarc.com> and click on 'My Profile' on the top right hand corner.



HOME MY PROFILE



### About us

We are a not-for-profit corporation founded for the benefit of the heavy industrial owner community, the contractors, and their Boilermaker employees who provide the best in welded construction.

Home / About us

You will then be asked for your registered email address and password. If you have forgotten your password this can be reset by using the 'Forgot Password?' feature.

Log in to your profile

Welder1@thoth.twi.co.uk

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Forgot password?

Log in

Remember me

### Home Screen

Once logged in you will see your profile. This will show your qualifications, information about you and any test events you are scheduled to attend.

## My profile

Your profile holds everything you need to get the most out of the Common Arc program.

[Home](#) / [My profile](#)

### Your qualifications

<b>GTAW (Manual)</b>						06/21/2017			
F no	6	Class	ER70S-2	Dia.	2.38	Thk.	.125	Position	6G
<i>Butt &amp; Groove</i>									
<b>SMAW (Manual)</b>						06/21/2017			
F no	4	Class	E7018	Dia.	2.38	Thk.	.311	Position	6G
<i>Butt &amp; Groove</i>									

[View test history](#)

### About you

[Edit](#)

Your e-mail: Welder1@thoth.twi.co.uk

Password: ●●●●●●●●

Last updated December 16th 2016 at 13:24

### Events

There are no events to display.

### Downloads

Common Arc Manual 

Find out more about the Common Arc program and how it works.

[Download](#)

### Checking qualifications

To check your qualifications they will all be listed under the 'Your qualifications' section. Below, you can see I have FCAW and GTAW qualifications for 1 contractor - Kiewit Power Construction. The GTAW expire on 8/16/2017 and FCAW on 7/10/2017. The FCAW date is shown in amber as the expiration date is approaching, GTAW is in green as the expiration date is further away. You will also notice the SMAW qualifications are greyed out, this is because they have expired.

# My profile

Your profile holds everything you need to get the most out of the Common Arc program.

## Your qualifications

**FCAW (Semi-automatic)** 07/10/2017  
Last updated: 01/11/2017 KIEWIT POWER CONSTR

<u>F no</u>	102	<u>Class</u>	BAG-20	<u>Dia.</u>	-	<u>Thk.</u>	0.25	<u>Position</u>	2G
<i>KIEWIT POWER CONSTR</i>									

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<u>F no</u>	6	<u>Class</u>	E-71T-1	<u>Dia.</u>	-	<u>Thk.</u>	0.375	<u>Position</u>	2G, 3G, 4G
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**GTAW (Manual)** 08/16/2017  
Last updated: 02/17/2017

<u>F no</u>	102	<u>Class</u>	BAG-13a	<u>Dia.</u>	-	<u>Thk.</u>	0.25	<u>Position</u>	2G
<i>KIEWIT POWER CONSTR</i>									

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<u>F no</u>	6	<u>Class</u>	ER70S-2	<u>Dia.</u>	2.75	<u>Thk.</u>	0.125	<u>Position</u>	6G
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**SMAW (Manual)** 02/28/2012  
Last updated: 08/31/2011

<u>F no</u>	5	<u>Class</u>	E-309-15	<u>Dia.</u>	2	<u>Thk.</u>	0.311	<u>Position</u>	6G
<u>F no</u>	4	<u>Class</u>	E7018	<u>Dia.</u>	2.75	<u>Thk.</u>	0.5	<u>Position</u>	6G
<u>F no</u>	4	<u>Class</u>	E7018	<u>Dia.</u>	-	<u>Thk.</u>	0.5	<u>Position</u>	2G, 3G, 4G

[View test history](#)

What does F no mean?

You see that for each qualification the F number is listed you are qualified for. If you are unsure what the each F number means you can click on F no that is underlined and a pop up window of the F no definitions will be displayed.

## Your qualifications

**FCAW (Semi-automatic)** 07/10/2017  
Last updated: 01/11/2017 KIEWIT POWER CONSTR

<u>F no</u>	102	<u>Class</u>	BAG-20	<u>Dia.</u>	-	<u>Thk.</u>	0.25	<u>Position</u>	2G
<i>KIEWIT POWER CONSTR</i>									

## F Number Definitions



1	Heavy rutile coated iron powder electrodes e.g. A5.1 : E7024
2	Most Rutile consumables e.g. A5.1 : E6013
3	Cellulosic electrodes e.g. A5.1 : E6010
4	Basic coated electrodes e.g. A5.1 : E7016 and E7018
5	High alloy austenitic stainless steel and duplex e.g. A5.4 : E316L-16
6	Any steel solid or cored wire (with flux or metal)
2X	Aluminium and its alloys
3X	Copper and its alloys
4X	Nickel alloys
5X	Titanium
6X	Zirconium
7X	Hard Facing Overlay

OK

What do the positions mean?

You see that for each qualification the positions are listed you are qualified for. If you are unsure what the each position means you can click on Position that is underlined and a pop up window of the position definitions will be displayed.

### Your qualifications

#### FCAW (Semi-automatic)

Last updated: 01/11/2017 KIEWIT POWER CONSTR

07/10/2017

**F no** 102 **Class** BAg-20 **Dia.** - **Thk.** 0.25 **Position** 2G  
KIEWIT POWER CONSTR

## Position Definitions



### Groove Welds

1G	Flat
2G	Horizontal
3G	Vertical Progression (Upward/Downward)
4G	Overhead
5G	Pipe Fixed Horizontal
6G	Pipe Fixed at 45 degrees (Upward/Downward)

### Fillet Welds

1F	Flat
2F	Horizontal
2FR	Horizontal Rotated
3F	Vertical Progression (Upward/Downward)
4F	Overhead
5F	Pipe Fixed Horizontal

OK

### Change details

If you need to change your password to log into the Common Arc website you can do this on the About You section. If you click 'Edit' you are able to update your password or email address.

### About you

**Your e-mail**

**Password**

Last updated December 16th 2016 at 13:24